

Work Order ID 164551

Friday, July 21, 2017 7:02:14 AM

Shp 24/07

164551

Page 1

Item ID: D206-642-457

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Standard Wearplates, Low & High Gear 206L / L1 / L3 / L4 / 407 Fits LH or RH

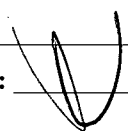
Start Date: 7/21/2017 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 7/24/2017 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

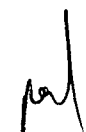
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	Q

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D206-642-457 CHG001								

2  DAS 28 9-89 JUL 24 2017

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

2 JUL 21 2017  DAS 26 9-89

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.06							
Quality Control									

2 DAS 28 9-89 JUL 21 2017 JUL 24 2017

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Item ID: D206-642-457 Accept *N900040100* Setup Start *NS1*
 Revision ID:
 Item Name: Standard Wearplates, Low & High Gear 206L / L1 / L3 / L4 / 407 Fits LH or RH Stop *NS2*
 Start Date: 7/21/2017 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 7/24/2017 Req'd Qty: 2.00 *2* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>Fg128A</u> Packaging Memo Identify and pack for shipping as per PPP D206-642-457 Location: _____ PPP Rev: _____	0.00 0.00				2		DAS 28 9-89	JUL 24 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.20							17/7/25 JF

DAS
21
9-89 JUL 24 2017

Picklist Print

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Work Order ID: 164551

164551

Parent Item: D206-642-457

D206-642-457

Parent Item Name: Standard Wearplates, Low & High Gear 206L / L1 / L3 / L4 / 407 Fits LH or RH

Start Date: 7/21/2017

Required Date: 7/24/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.04.25 AS PER ECN14-520 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3537-1		Manufactured	No			110	Each	212.0000	6	12			
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D3537-1
Wearpad

**

Location	Loc Qty	Loc Code
FG	11	
79833	1	
88562	10	
FP001	201	
141922	7	
147593	5	
154226	1	
159356	6	
161531	2	
162601	50	
162602	40	
162920	40	
163518	50	

DAS
28
9-89

JUL 21 2017

DAS
26
9-89

D3537-3		Manufactured	No			110	Each	35.0000	1	2			
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D3537-3
Wearpad

**

Location	Loc Qty	Loc Code
FG	8	
86237	8	
FP001	27	
159351	7	
161532	10	
162910	10	

DAS
28
9-89

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DAS
26
9-89

Picklist Print

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Work Order ID: 164551

164551

Parent Item: D206-642-457

D206-642-457

Parent Item Name: Standard Wearplates, Low & High Gear 206L / L1 / L3 / L4 / 407 Fits LH or RH

Start Date: 7/21/2017

Required Date: 7/24/2017

Start Qty: 2.00

Required Qty: 2.00

D4956-15

Manufactured No

110

Each

8.0000

****** 1 2

D4956-15

Wearplate Fwd

DAS
28
9-89

Location

Loc Qty

Loc Code

FP002

8

158235

4

161917

4

2

JUL 21 2017

DAS
26
9-89

D4956-23

Manufactured No

110

Each

28.0000

****** 1 2

D4956-23

Wearplate Center Fwd

DAS
28
9-89

Location

Loc Qty

Loc Code

FP002

28

159364

3

161535

7

161571

12

163375

6

2

JUL 21 2017

DAS
26
9-89

D4956-37

Manufactured No

110

Each

4.0000

****** 1 2

D4956-37

Wearplate Aft

DAS
28
9-89

Location

Loc Qty

Loc Code

FP002

4

162021

4

2

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9-89

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Work Order ID: 164551

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Parent Item: D206-642-457

D206-642-457

Parent Item Name: Standard Wearplates, Low & High Gear 206L / L1 / L3 / L4 / 407 Fits LH or RH

Start Date: 7/21/2017

Required Date: 7/24/2017

Start Qty: 2.00

Required Qty: 2.00

MS27039C1-08

Purchased

No

110

Each

1,648.000

60

120

MS27039C1-08

SCREW

**

JUL 21 2017

DAS
28
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FP001

442

m137459

10

m135127

3

m135744

51

m135979

1

m136295

3

m138040

374

over006

1200

m137820

1200

ST277

6

m127255

6

NAS1149C0332R

Purchased

No

110

Each

4,382.000

60

120

NAS1149C0332R

WASHER

**

JUL 21 2017

DAS
28
9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FP001

130

m137597

130

GA

508

m133284

22

m136444

486

ST260a

3000

m137851

2000

m137951

1000

ST266

744

m137381

744

120